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<b>ABSTRACT</b>
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#### Abstract

There has been much debate on the function of trust within and between organisations. Researchers have yet to agree on the conceptualisations and on the dimensions of trust. Trust is either implicitly understood or not recognised as a factor within and between institutional frameworks and firms. Trust has an important role to play in supply chains and this paper seeks to explicate the many complex conceptualisations and issues surrounding trusts dimensions, formation, and maintenance. In order to do this, a basic universal skeletal frame that is common to all supply chains was constructed. This framework was further developed with a view to integrating trust into the supply chain.

The introduction of trust into supply chains should open up new perspectives on the quality of partner relationship, information sharing, and commitment. It should also improve supply chain efficiency and reduce transaction costs. In essence, it is claimed that the level of trust will affect all of these factors. This has many implications for supply chain management: supply chain managers need to develop and maintain trust across many boundaries, beliefs and values, and between developed and developing nations, all the while strengthening the supply chain network.

Chapter 1 introduces a general overview, the reason, and objectives of the work and the layout of the thesis. Chapter 2 includes the methods employed to answer the problem of integrating trust into the supply chain. Chapter 3 lays down a rudimentary framework for the supply chain. Chapter 4 addresses the dimensions of trust, and provides an analysis of trusts qualities. Chapter 5 takes a look at trusts role, within and between organisations in transactional contexts. Chapter 6 integrates trust into the supply chain. Chapter 7 concludes the study and suggests possible future avenues of study. The bibliography holds the sources cited.

Key words	Trust, supply chain, integration
Further information	

### INTEGRATING TRUST INTO THE SUPPLY CHAIN

Master's Thesis in International Business

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#### 1 INTRODUCTION

#### 1.1 Global business environment and trust

Supply chains are facing demands in a global environment that are becoming ever more complex. I ntense co mpetition demands that supp ly chains deliver n on-standardised, innovative, quality goods at low prices (Lane 1998, 1). Basic supply chain frameworks and models by themselves cannot answer these challenges. A socio-economic approach which can invoke kn owledge f rom a multidisciplinary array of sources such as economics, psychology, history, and sociology for example can beg in to bring new perspectives on the development of supply chains in highly competitive markets that operate across many boundaries. Using these disciplines to investigate and map out a theoretically highly complex, multilayered concept of trust is a n important step in improving supply chain frameworks.

"We are living in a diverse cultural world which in turn generates diverse habits – but human nature stays the same. The one universal that we all understand and appreciate is, trust." (Anonymous)

Trust serving as the b ackground for international business is seen as a competitive advantage (Lane 1998, 1; Brenkert 1998, 273; Hu mphrey 1998, 214; Kern 1998, 203; Sako 1998, 88; Sydow 1998, 31); it can reduce uncertainty, and control risk; and cooperation based upon trust can minimize the effect of external threats. It can do this by providing foundations for longer lasting and tighter relationships (Fukuyama 1995). This also has the positive effect of reducing transaction costs (Sako 1998, 90-92; Deakin & Wilikinson 1998, 147; Humphrey 1998, 224-225; Chiles & McMack in 1996, 73-99), while at the same time enhancing the responsiveness and efficiency of supply chains; trust is a powerful co-ordination mechanism.

#### 1.2 Research problem and objectives

• Research question 1: "What are supply chains, what are their main actors and drivers, and what are the key functional issues surrounding these actors and drivers?"

The first phase of integrating trust into the supply chain begins by defining the concept of a ba sic supply chain, its constructs and tho se properties. As this first ph ase delineating the supply chain does not detail any cause and effect relationships or take empirical evidence to support its construction, the model below cannot be considered as an operationalisation of its concept. At most it can be considered an operationalisation of the supply chain. It provides a nunderstanding of the supply chain through, as can be seen below, its conceptual constructs.

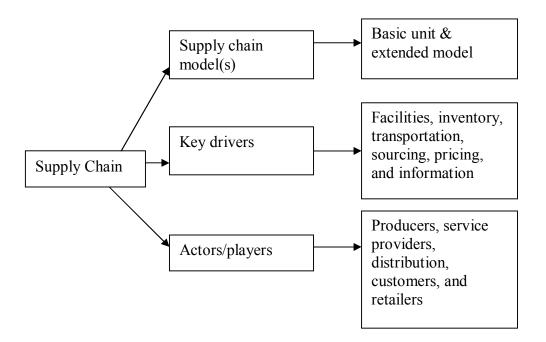


Figure 1 Design of research question 1

• Research question 2: "What is trust what are its dimensions; how can it be created and maintained, and what is its role within international business?

Research objective 2 at tempts to define and de lineate a multilayered and co mplex phenomenon: trust. A construct consisting of a framework from within which interorganisational trust could be examine d included the typologies of trust and its role within and between organisations. These typologies provided the foundations for the further modelling of trust through the strategic operations of firms, their relations, and institutional supports.

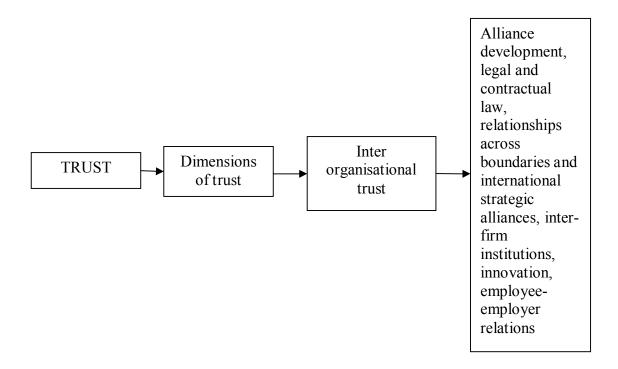


Figure 2 Design of research question 2

• Research question 3: "How can trust be integrated into supply chains, and what are some of the key issues and challenges in integrating trust into supply chains."

Research objective 3 seeks to combine the findings of both research questions 1 and 2 and complete the objective of integrating trust into the supply chain. It was proposed that a key trust development issue be attached to each of the five categories within the construct of actors. This same approach was applied to the categories of construct of the drivers.

Developing t he c onceptual framework of trust w ithin supp ly chains f urther, t he distinction b etween the f ramework or s tructural property of the dr ivers and the interaction and interplay between the act ors clarified t he importance of building and maintaining t rust t hrough the communicative modes of the supply chain to enhance dynamic capabilities between driver structure and actor interaction. Lastly, some of the challenges of building and maintaining trust in supply chains were tackled through:

- Supply chain alliance development
- Supply chain international strategic alliances
- Relationships across boundaries and the supply chain
- Legal and contractual law in the supply chain
- Inter-firm institutions supporting the supply chain

#### 1.3 General outline of the work

Having introduced the background, research problems, and objectives, there follows a general outline of the work.

Chapter 2 lays out the rationale and p hilosophy that underp in the study. It outlines ontological and ep istemological foundations, and then proceeds to assess substantive theory through exploratory, descriptive, and explanatory approaches. Also addressed in the m ethodology are the dat a collection m ethods and the trustworthiness of this research.

Chapter 3 opens and expands on the problem and objectives of Research Question 1. It begins with a brief introduction of the evolution and history of supply chains. A basic skeletal supply chain model is illustrated; also presented are the main drivers and actors that operate within supply chains. Chapter 3 explores and describes the properties and issues that surround these actors and drivers.

Chapter 4 introduces the importance of the many concepts of trust. Chapter 4 forms 8 categories of trust as well as a nexplanation and analysis of each. Trust's hierarchal nature, and the interrelatedness of categories formed are illustrated.

In Chapter 5, trust's role and function within and between organisations were addressed through alliance development, international strategic alliances, r elationships across boundaries, legal and contractual law, and finally, through inter firm institutions, innovation, and employer employee relations.

Chapter 6 integrates the separate findings of chapters 3, 4, and 5 and thereby illustrates the integration of trust into the supply chain. Trust is integrated into the framework of the supply chain as a whole through the functions and activities of both the actors and drivers of the supply chain. A dynamic perspective of the supply chain is presented through Sydow's (1998) dual ity of structure. Furthermore, the five areas of international business between organisations are integrated into the supply chain. This offers a better understanding of some of the functions of supply chains and the importance of trust's role in business activities.

The work concludes by analysing the progression of the research towards the integration of trust into the supply chain. It also suggests possible future research in both academic and managerial environments. The bibliography contains all works cited in this study.

#### 2 METHODOLOGY AND RESEARCH DESIGN

This chapter provides a framework for the concepts, ideas, and theories of the study. It does this by illustrating the ontological and epistemological views of the researcher and the building of substantive theory through exploratory, descriptive, and explanatory research methods. It concludes by addressing the trustworthiness, dat a collection methods and analysis.

#### 2.1 Constructing theory

The basic research method was applied to a purely conceptual problem. The approach was qualitative owing to the nature of the research. The purpose of the study was to analyse t he pro blem of integrating t rust into supply chains thro ugh descriptive, exploratory, a nd e xplanatory research methods. There are two major approaches to obtaining reasoning: inductive and deductive. These two approaches are not mutually exclusive. In developing the framework for the study of trust within supply chains, it is assumed that trust plays a role therein. As such, this study devises constructs and variables built on correlations and analyses of data from previous research. See fig. 3 below.

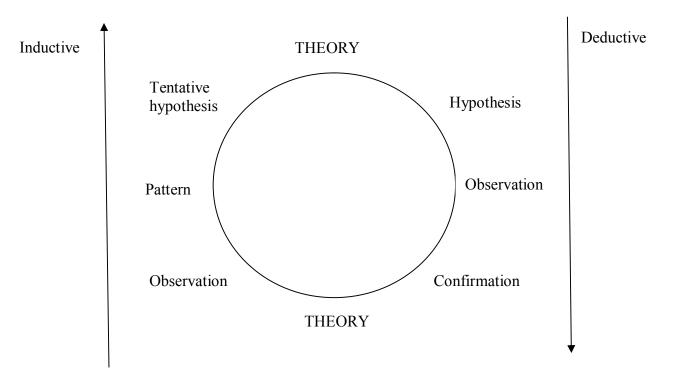
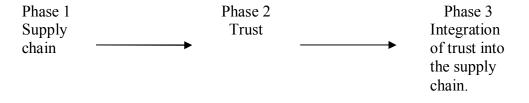


Figure 3 The cycle of deductive-inductive research

The research design of this work holds both elements of deductive-inductive reasoning but is predominantly i nductive in nature. A n in dependent (tr ust) variable and a dependent (supply chain) variable were the units or constructs of analysis. The theoretical framework was built around the inductive process of observation, finding patterns, and tentative hypothesis.

In order to develop a substantive theory, three research methods of exploratory, descriptive, and explanatory research were used (Colli ns & Hus sey 2003, 10-11). The research had no real "design" to begin with and as the research process progressed the data illustrated the role of trust within supply chains. Initial research was exploratory. Subsequent descriptive research provided the key for describing the important characteristics of supply chains and the maincharacteristics of trust especially trust within and between organisations. Finally, the integration of both findings established a causal relationship between each phase and so facilitated explanatory research, fig. 4.



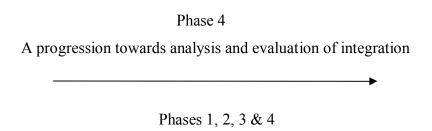


Figure 4 Research design

In building substantive theories, many interrelated constructs and propositions are employed to present a systematic perspective on trust within supply chains. It can also be seen that a hierarchy exists in the development of trust within supply chains:

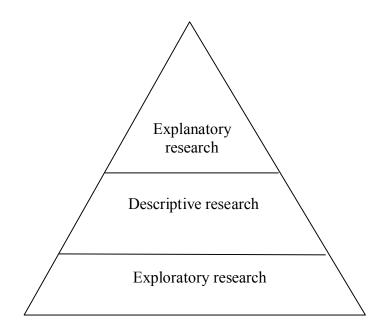


Figure 5 Analytical hierarchy in substantive theory building.

Figure 5 shows the increasing level of complexity of theory building; however, research is a non linear process and research methods are complex and multilayered. Chapters three and four, the supply chain and, trust, a universal concept respectively built theory through exploratory and descriptive research. Chapter 6, integrating trust into the supply chain, brought to gether the variables of trust and the supply chain, thus providing the beginnings of explanatory research which aims to discover a nd measure c ausal relationships between variables.

#### 2.2 Ontological and epistemological perspectives

The research paradigms of positivistic and interpretivist ontological views are seen to be at either end of a broad spectrum of theories on the nature of reality (Collins & Hussey 2003, 46-54). The position of this research design sets the work firmly in the middle between the two extremes of objective and subjective realities. This means that the research has tried to capt ure reality within a contextual field of information, not separating objective and subjective ideals of reality, fig. 6.

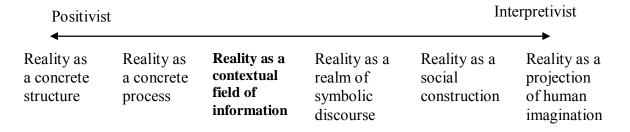


Figure 6 Ontological spectrum, adapted from Morgan and Smircich (1980)

Where positivistic research structure a ims to find causal relationships, interpretivistic research seeks to locate these causal mechanisms. I t can be inferred that these approaches are not mutually exclusive. Empiricists hold that man acquires knowledge exclusively through sensory perception. On the other hand, rationalists maintain that man is born with in nate universal ideas. Kant<sup>1</sup> (1781) ploughed a middle course and regarded empirical knowledge as a posteriori and rationalist knowledge as a priori perspectives on the way knowledge is gained. In line with Kant (1781), reality has to have knowledge as a contextual field of information.

<sup>1</sup> A digitalised version and an English translation of Kant's (1781) Kritik der reinen Vernunft by Francis Haywood (1848) shows Kant's work.

This ontological view has implications for the validity of this study: its purpose is to set the contextual background through exploratory, descriptive and explanatory research. It will not prove cause and effect between the two variables of trust and supply chains. In order to provide such a complete explanatory model, some kind of empirical qualitative and or statistical analysis must be made. Until this is done, the internal validity will be weak (Lin coln & Gupta 1985, 290-291) and a ny qualities a ssigned between the two variables will remain random events (ibid. Lincoln & Gupta), at least until some field work corroborates research claims.

Ascertaining the role of the researcher's role in the research process entails inquiring into the epistemological values or assumptions of the researcher himself as these effect the approach and the outcome of any research design. It is claimed that there two types of knowledge, that of "k nowing that" and that of "k nowing how", that is to say, the researcher maintaining distance from the study and the researcher being i nvolved and interacting with the research, respectively. Without going into a philosophical debate on what "true" knowledge is, Polanyi (1962) shows the importance and relevance of bot h kinds of knowledge. "Knowing that" supply chains and trust have certain properties and "knowing how" trust and supply chains work would provide a deeper, fuller and clearer depiction of these phenomena.

#### 2.3 Research approach and analysis

Qualitative materials of tertiary and secondary dat a provided the foundation for the conceptual framework in which this study was set. Tertiary data from library, internet databases and d irectories gave access to the literature of secondary data of journals, articles, and books.

The study of trust within supply chains contained elements of three methodologies. The paradigm of action research assumes that the social world is constantly changing and t hat the r esearcher is involved in t his c hange. Improvement and involvement (Robson 1993, 339) being the goals of action research, this work seeks to emphasize the importance of dynamic environments. However, as the term "action" suggests, a c lient and/or empirical in volvement are ne eded in o rder to apply t his research me thod; it follows that this is beyond a purely conceptual study.

This study also has an ethnographical element in that it tries to study human behavior through the concept of trust within and between organisations and specifically in supply chains. However, as secondary data is the only source of information, no field study was undertaken, a necessity in any ethnological study (Patton 1990).

The research t heory closely ad hered to the grounded theory approach developed by Glasser and Straus (1967). It all ows for, and has devel oped, a systematic approach to collect dat a inductively about any phenomena. Theory is generated through the collection and constant referencing to the data through an alternating inductive/deductive process (Charmaz 2006).

As a theoretical framework has not been defined, any theory that is developed is seen as a process that begins with no prior assumptions or prejudices, and starts with a researcher inductively ga ining information from the data collected. After this initial gathering of information, the researcher can start to deductively and rationally construct propositions and hypotheses. This going back and forth between inductive/deductive reasoning "grounds" the theory and is seen as an ongoing process of data collection, coding, and analysis.

A v ariation of the gro unded theory approach was devised because o f its non prescriptive qualities. The aim of the research was to find any repetition or patterns in the data used to arrive at any conclusions on trust within supply chains. This conceptual study has a limited time frame in which to collect, analyse, and present data so the time horizon is not that of a longitudinal study where phenomena are tested repeatedly over time but more that of a cross sectional or snap shot of possible phenomena through the collection of s econdary data sour ces across a broad time horizon to capture sa lient elements of the phenomena under research.

All that remains is an illustration and an explanation of the analytical procedure of the mostly overlapping steps of a grounded theory approach. The following bullets show this study's particular method.

- Data collection
- Note taking
- Coding
- Analysing
- Writing

There is much that is implicit in the raw data collected. An example of this would lie in the construct of a supply chain. A supply chain was found to have certain categories, and sub-categories which also had certain properties. On further reflection and analysis, a relationship between the drivers and actors in any supply chain was found.

Another important process lies in the great amount of data on any subject area to be analysed. Trust had many definitions and some of these definitions had the same properties but wer e reco rded under ano ther label. To de-clutter a vast array of definitions, a system of coding had to be in place in order to arrive at conclusive, albeit subjective, typologies or labels of trust.

Note taking provided the foundation of coding in order that each category of trust was properly referenced and recorded correctly. Having found and created the supply chain framework and typologies of trust, an analysis of trust's role and relationship within supply chains could be made. Recording each finding est ablished a calear and unambiguous terminology to refer to in order to develop any further propositions or hypotheses.

#### 2.4 Trustworthiness of the study

It is difficult to measure the internal and external validity of a purely conceptual qualitative study set in an exclusively academic environment (Guba & Lincoln, 1985, 289-290). The construct of the supply chain could only be measured through secondary data m ethods; n o primary data was sought after. I nternal validity could only be measured through meticulous methodology and the triangulation of different methods and sources. However, the comparison and contrast of supply chain models and frameworks through supply chain manuals written at different time periods by different authors gives the constructs limited validity. This also held true in the collection of trust related literature. Also, the time period of the study of almost one year provided an engagement long enough for reflection and analysis of the constructs of supply chain frameworks that are implicitly assumed in the literature (Guba & Lincoln, 1985, 301). A negative factor in any construct validity is an absence of any member checks. It is highly unlikely that, in a world of many, any individual can construct his own "reality" without any discourse with peers and other stakeholder groups, and this study has had no recourse to any such affirmation or disqualification (Guba & Lincoln, 1985, 314).

Another problem was the assigning of dependant and independent qualities to supply chains and trust respectively. The problem is of a cause and effect relation (Guba & Lincoln, 1985, 290). A bias existed at the very outset that trust does play a role within supply chains. At best, this study could only illuminate the is sue and put forward tentative suggestions as to the challenges and rewards of recognising and understanding the role of trust in supply chains. In order for any definitive causational relational theory to emerge, so me level of empirical investigation needs to be undertaken through a quantitative or qualitative method.

The aim was to apply trust across supply chains universally so the generalisability needed to be high. Immediately apparent in the crossover from an internal validity to one of generalisation is the problem of control. If strict control of the actors and drivers of the supply chain does not allow for or take into account other extraneous factors then a generalisation cannot be possible. The same holds for trust.

Establishing t ypologies and i lluminating t he var ious challenges w ithin each trust category cannot be applied across the board (Guba & Lincoln, 1985, 291). However, Sydow's (1998) theory of the duality of structure offered a framework to measure the role of trust in supply chains.

The r eliability of the s tudy can be seen from the two previous a nalyses of its internal/external validity and through the explanation of the research design and methodology. Thus, reliability can only be seen in data collection methods and analysis described in this chapter. If the assumptions made are consistent and reliable in relation to data collection methods and analysis, then it is reliable; if no t, then it is inconsistent and therefore unreliable (Guba & Lincoln, 1985, 292).

The objectivity (Guba & Lincoln, 1985, 292-293) of the study was established through the process of secondary data collection from works which have been published and peer-reviewed. Having taken and used dat a relating to the constructs of trust and supply chains, the foundations for further analysis of a subjective nature were set. Once again, only the inferences made bet ween trust and supply chains remain untested both empirically and inter-subjectively.

#### 2.5 Summary

This chapter concludes that the study is predominately inductive and qualitative in nature. It was shown that the work progressed using exploratory, descriptive, and explanatory research methods to build a substantive theory of supply chains and trust. Reality is seen as a contextual field of information and that both kinds of knowledge: "knowing that" and "knowing how" are needed to provide a better understanding of any phenomena. A grounded theory approach (Glasser & Straus 1967) was closely adhered to when applying data collection and analysis. With regard to the trustworthiness of the study, the implications and limitations of a purely conceptual study were discussed.

#### 3 THE SUPPLY CHAIN

A brief introduction to the history and evolution of the concept of supply chain from traditional logistics brings us to the finding and illustration of the common ties and relationships that exist in all supply chains. These basic common patterns allow for the construction of a basic skeletal supply chain model. Comparing and contrasting the works of Chopra (2007) and Hugos (2003), six common key drivers and five common key actors are identified and discussed.

#### 3.1 Supply chain and supply chain management

The evolution and history of the supply chain may have its foundations in the operations of war. Napoleon commented that "an army marches on its stomach", and this statement underlines the importance of the reliable provision of food, shelter, fuel, and other necessities required by an army to function and survive.

It wasn't until the 1950s that the term "logistics" en capsulated a set of distribution methods that saw a push of materials towards a given end, considered as the activity of a single firm. Its origins lay in World War II, in the course of which the movement of troops and supplies was greater and more complex than that ever hitherto witnessed. (Lummus, Krumwiede, & Vokurka 2001, 426-432).

Supply chains evolved into a systems approach involving a framework of a multiple of organisations and activities; by the late 1980s, the term 'supply chain' had become prominent (Hugos 2003, 3-4). Supply chain management began to include the additional functions of marketing, accounting, and customer service. These additional functions extended traditional logistics to a channel that tries to improve the long term performance of the chain and of its products and services (ibid. Hugos). LaLonde and Masters (1994) suggest that supply chains and their strategies may include the following arrangements:

"...two or more firms in a supply chain entering into a long-term agreement;...the development of trust and commitment to the relationship;....the integration of logistics activities involving the sharing of demand and sales data;....[and] the potential shift in the locus of control of the logistics process." (LaLonde & Masters 1994, 38)

Supply chains can and do differ with regard to their challenges within any market area and in the type and quantity of products and services it provides. Firms must make decisions both individually and collectively in addressing these issues.

There is, however, a basic pattern that is common to all supply chains (Hugos 2003, 4). The basic unit in the supply chain is the relationships and ties that exist between three entities: the supplier, the firm and the customer, fig. 7

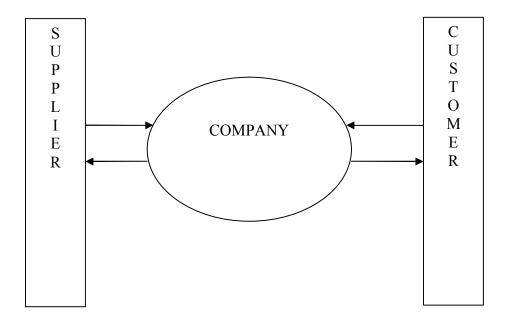


Figure 7 The basic supply chain unit of supplier, company, and customer (adapted from Hugos 2003).

The model below extends this basic unit, and is classified by Hugos (2003) as the extended supp ly chain model. The term "basic supply chain model" has also been adopted as this gave the most fundamental representation of the supply chain. It is, however, already apparent that even this basic representation suggests the myriad of different companies, networks and co-operation needed to have a healthy system within any given area the supply chain commands.

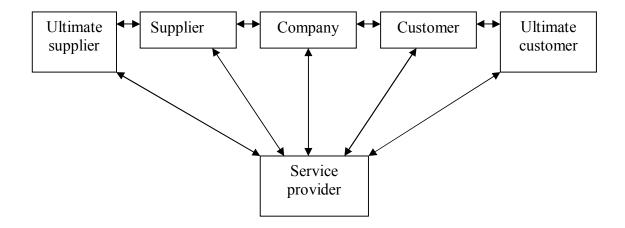


Figure 8 Extended supply chain or the basic supply chain model. (Adapted from Hugos 2003)

Figure 8 opens up the basic units of the supply chain in figure 7 pg 18 to include the ultimate supplier, ultimate customer, and service providers. This completes the basic representation and picture of the ties and relationships within the system.

#### 3.2 Key areas/drivers

Each supply chain has its own market and operational problems and solutions, however, (Hugos 2003, 10-16) identifies five key areas that are common to any supply chain:

- Production
- Inventory
- Location
- Transportation
- Information

Chopra and Meidl (2007, 48-62) have identified and listed six drivers common to any supply chain:

- Facilities
- Inventory
- Transportation
- Information
- Sourcing
- Pricing

Chopra and Meidl (2007) have i norporated the two drivers or key areas of production and location of Hugos (2003), under the one listed heading of facilities which will be used here. Chopra and Meidl (2007) have identified and provided a fuller picture of the main drivers by adding further the two key areas of sourcing and pricing.

# SIX MAJOR DRIVERS Facilities Inventory Transportation Information Sourcing Pricing

Figure 9 An adaptation and merging of Chopra's and Hugos' supply chain drivers

Figure 9 c ompletes the m erging of the two classifications of drivers within supply chains to form a singular classification that contains all of the elements described by both Chopra (2007) and Hugos (2003).

#### 3.3 Issues and properties of these drivers

Facilities – Wi thin t he s phere of facilities, questions concerning the production, location and the storage of materials are considered. Production facilities need to plan how much and when products should be manufactured. Products and materials are either stored within ware houses or pushed or pulled through a manufacturing plant. Location decisions determine the flow and possible paths for a product to pass through to get to the customer.

Facilities can either be centralised for efficiency or close to customers for responsiveness. Chopra writes that a trade off exists between these two measures of efficiency and responsiveness. By being efficient, the firm cancreate economies of scale but lose responsiveness by centralising warehousing and production facilities. As against that, by being close to customers the facilities become more responsive but less efficient and operate at a greater cost for which the customer must pay (Chopra & Meidl 2007, 44). Both Chopra (2007) and Hugos (2003, 35) identify the capacity of the plant as an issue: too much capacity can be costly but can handle fluctuations in market demands; little excess capacity is more efficient per unit but cannot handle fluctuations. Chopra (2007, 44-45) adds that warehousing and distribution centers need to decide whether to become cross docking facilities or best orage facilities. Cross docking facilities basically are places where inbound trucks arrive at the facility, unload, and those products are broken down into smaller units and maybe different products added together and 1 oaded onto outbound trucks to stores. Storage facilities are self explanatory; firms decide where and how products are stored.

**Inventory** – The inventory role is to have surplus products read y and available so that in times of uncertainty products stored can be accessed readily, and to have these products ready when customers need them. Decisions on inventory include what optimal inventory levels produce the most cost efficient means to store goods, as holding inventory incurs costs (Hugos 2003, 35; Chopra 2007, 45).

**Transportation** – The transportation of goods and materials needs careful attention. The mode of transportation, distance, and routes have different transportation times and costs. The decisions made on these modes can have a great impact on the supply chain (ibid. Hugos 2003, 35; Chopra 2007, 45).

**Information** – I information must flow e fficiently a nd effectively t hroughout the supply chain. This means what kind of information should be gat hered and at what times. Without information, firms cannot make decisions on the type and quantity of product to produce, the transportation and storage of goods, and the coordination of activities (ibid. Hugos 2003; Chopra 2007).

In addition to these four, Chopra (2007) adds:

**Sourcing** - So urcing is the process of purchasing goods and services. Firms decide on whether to source from within the company, outsource, and whether or not a portfolio of suppliers or a single supplier will handle the company's sourcing needs (Chopra & Meidl, 2007, 45).

**Pricing** - Pricing is all about how much to charge customers for a product or service. Pricing a ffects the type and range of custo mer base(s). Pricing is significant in that it directly affects the type and level of demand the supply chain will face (ibid. Chopra & Meidl).

#### 3.4 Players and actors in the supply chain

After having highlighted the basic unit, the basic supply chain model, and the drivers, it follows that the next topic would concern the actual players or actors within the supply chain. There are a whole host of companies, and a combination of these companies, operating within a supply chain, each performing different functions. In addition, service companies keep operative companies in the supply chain running by providing many specialised support services vital to supply chain participants.

Hugos (2003) and Chopra (2007) both i dentified five different companies each performing a set of functions. Hugos' (2003) ap proach differed from that of Chopra (2007). Hugos (2003, 23-27) classified the five different actors by functions alone, whereas Chopra (2007, 5) added and illustrated the stages and flow of products (in both directions), as well as the information and funds through these actors defined in Hugos' (2003) work.

## HUGOS Producers Distributers Retailers Customers Service providers

# CHOPRA Customers Retailers Wholesalers/distributers Manufacturers Component/raw material suppliers

Figure 10 A comparison between Chopra's and Hugos' classification.

Having t aken Chopra's (2007) classification of m anufacturers and component/raw material suppliers, and having brought it under Hugos' (2003) heading of production, and furthermore, having done likewise with Chopra's (2007) who lesalers/ distributers, under Hugos' (2003) distributers heading, we are f urnished with an adaptation of the two systems, fig. 8:

FIVE MAJOR ACTORS

**Producers** 

Retailers

Distributers

Customers

Service providers

Figure 11 An adaptation and merging of Chopra's and Hugos' supply chain stages and actors

Figure 11 finalises the amalgamation of the two classifications of Chopra's (2007) and Hugos' (2003) major actors within supply chains. The incorporation of nine different labels under classification of just five major actors eases the complexity of each of the actor's roles and functions.

#### 3.5 Issues and properties of the main actors

After having identified and modeled the five actors, a description of each of the five organisational areas follows:

**Producers** – producers or manufactures are organisations that handle the production of both raw materials and finished goods (Hug os 2003, 23). Fi rms producin g raw materials are involved in the extraction of primary materials such as cotton, timber, steel and oil. It can also include activities like farming and fishing. Firms involved in finished goods have to supply intangible and tangible products upstream towards the customer.

Companies can use either the raw materials to produce a product or the sub-assemblies produced by other producers (ibid. Hugos).

Producers can also pro duce i ntangible pro ducts and se rvices such as m usic a nd entertainment or teaching or consulting.

*Distributers* – D istributers, also named wholesalers, take inventory which is in bulk and sell la rger batches to businesses than a normal in dividual consumer would buy. Distributors buffer the producers f rom fluctuations in product demand by stocking inventory and doing much of the sales work to find and service customers (Hugos 2003, 24). A distributor is typically an organisation that takes ownership of significant inventories of products that they buy from producers and sell to consumers. In addition to product promotion and sales, other functions the distributor performs are inventory management, war ehouse oper ations, and product transport ation as well as customer support and post-sales service (ibid. Hugos).

**Retailers** – r etailers s tock items and s ell t hese items in smaller quantities to the general public. Retailers keep in close contact with its customer base and ad vertises based on its service, convenience, product selection and /or price (ibid. Hugos).

Customers - Customers or consumers are any organisation that purchases and uses a product. A customer organisation may purchase a product in order to incorporate it into another product that they in turn sell to other customers. Or a customer may be the final end user of a product who buys the product in order to consume it (Hugos 2003, 25).

Service providers - T hese are o rganisations t hat provide ser vices t o producers, distributors, retailers, and customers. Service providers have developed special expertise and skills that focus on a particular activity needed by a supply chain. Because of this, they are a ble to perform these ser vices more effect ively and at a better price t han producers, distributors, retailers, or consumers could do on their own (Hugos 2003, 26). Some common service providers in any supply chain are logistics providers, and financial service providers that deli ver services such as making loans, do ing credit analysis, and collecting on past due invoices (ibid. Hugos). Some service providers deliver market research and ad vertising, while ot hers provide product design, engineering services, legal services, and management advice. Still other service providers offer information technology and data collection services (ibid. Hugos).

#### 3.6 Summary

Traditional logistics, as seen from an activity of a single firm, gave way to the concept of supply chains involving the coordination and activities of multiple firms which include the addition of at least marketing and customer service operations (Hugo s, 2003).

The basic units in a supply chain are the supplier, the firm, and its customer. This can be extended to include an ultimate supplier and customer; it also includes those activities of service providers aiding in supply chain operational efficiency. This representation of the supply chain simplified the many different companies, networks and co-o peration within supply chains.

Supply chains in different markets h ave different operational challenges. One example of this is in the difference in the strategies for exclusive services and products vs. standardised mass production of basic products and services. However, each market needs six basic drivers: facilities, inventory, transportation, information, sourcing, and pricing. In addition, we find five actors: producers, retailers, distributers, customers, and service providers. Identifying these commonalities further built upon the supply chain model.

#### 4 TRUST, A UNIVERSAL CONCEPT

"He who mistrusts should be trusted least" (Theognis 6 BC)

Trust is a universal concept; it is immediately recognised around the world regardless of local differences. But what is trust? And what are its forms? This question leads us to the task of finding and identifying the various conceptions of trust. Eight typologies of trust are identified and analysed to provide the foundations of its enduring qualities. Each form of trust is not independent of the other; rather, trust is a dynamic force of interrelated concepts that needs careful interpretation and understanding.

#### 4.1 Trust and international business

Part of the importance of trust is that it is valued by individuals and cultures around the world even though people are divided on many other principles and values. Trust may constitute a common value to which people and organisations across different cultures may appeal (Brenkert 1998, 280). The concept of trust within economic behaviour has been, and will continue to be, an important area of study; it is viewed as a precondition for super ior per formance and competitive success (Lane 1998, 1; Sako 1998, 88). Fukuyama (1995, 7) has gone further to suggest that a nation's ability to compete is conditioned by a single, pervasive cultural characteristic: the level of trust inherent in a society. As alluded to in the introduction, it has become more difficult to develop and preserve solid relationships as a result of increased competition and globalisation. Trust may provide a way to cope with risk and/or uncertainty in exchange relationships.

Nooteboom's (2002) simple definition of trust provided the most concise answer to the question to what trust is:"an expectation that things or people will not fail us" (Nooteboom 2002, 18). So trust has the quality of having risk and uncertainty for both the trustor and trustee. In addition, a degree of in terdependence between trust and trustee exists between the two. Expectations about another's trustworthiness only become relevant when the completion of one's own consequential activities depend on the prior action or co-operation of another person (Luhmann 1979; Dasgupta 1988).

When there is trust, each party in the relationship will allow the other a wider range of decisions a nd actions t han when d istrust characterises their relationships (Brenkert 1998, 292):

- Communication of self- understanding to others
- The voluntary exposure of one's vulnerabilities to others
- Voluntary restriction of self-interested behaviour
- A reciprocity which fosters autonomy

Depending on whether the nature of man is either that of a rational egoist, or that of a being informed by the social interactions of cultural scripts and moral considerations, trust is approached differently. For example, economists would take the view that trust is based upon calculation, whereas sociologists and organisation theorists see trust as based upon the common values and moral considerations within a community. Another view sees trust as being based on common cognitions. Luhmann (1979) approaches trust in a different manner and sees trust merely as a mechanism for reducing complexity.

Solomon (1992) explicates trust as a busi ness virtue due to its dispositional nature which involves acting in admirable ways. Held (1984) asserts that trust may not be so admirable a virtue as it can be missplaced, missguided, or foolish (Held 1984, 65). Brenkert rebutts this, arguing that misguided courage or loyalty, even when misplaced, is still virtuous (Brenkert 1997, 278). Even so, while the actual trust might be virtuous, the effects may well be negative and destructive of social harmony (ibid. Brenkert).

#### 4.2 The many faces of trust

Most researchers in this area will agree that the study of trust is still in its infancy (Lane 1998; Nooteboom 2002; Seppänen 2008). On examination of various studies on the subject, it is readily apparent that there are many interpretations of the term: all in all, some thirty different concepts of trust can be identified. Much of the confusion lies in the aims, foundations, forms, and functions of trust. A fixed definition of trust proves elusive. The many conceptualisations of this phenomenon illustrate this problem, fig. 9 below.

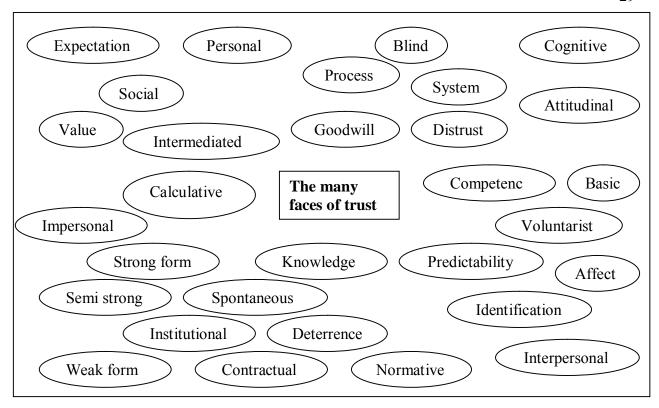


Figure 12 The many faces of trust

In order to s implify our task, terms were grouped according to similar typologies, thereby transforming complex phenomena into something a little more manageable and understandable.

#### 4.3 Forming categories for trust

System based trust or Institutional based trust, for both Zucker (1986) and Luhmann (1979) respectively, provide the structural properties which in turn provide supports for trust production in more complex societies where common histories can be assumed. In short, system based trust is a set of informal and formal arrangements that govern trust's conduct.

Societal trust, (Luhm ann 1979), sees soc iety as cultural community, a set of institutional arrangements, and is also linked to the concept of system based trust where trust is based on certain abstract societal principles or systems. Zucker's (1986), process based trust follows Luhmann's (1979) societal trust dimension. It does this by having calculative, co gnitive and go odwill forms of trust as sub-stages of trust production. Value based trust, (Parsons 1951; Lane 1998), is equated with normative trust. Normative trust depends on people sharing common values, including a common concept of moral obligations.

Identification based trust, (Lewicki & Bunker 1996), can find a parallel with normative trust at a more interpersonal level (Humphrey 1998, 20). The dimensions of value/norm, normative, and identification based trust fall under the rub ric of L uhmann's (1979) societal trust.

Calculative trust involves expect ations a bout another or a cal culation which we igh the costs and benefits of certain courses of action to either the trustor or trustee (Lane 1998, 5). Weak form trust, (Barney & Hansen 1994, 175-190), falls under the category of calculative trust as it leaves little room for opportunistic behaviour, (Sako 1992); this suggests t hat it is buil t on rational choice. Det errence bas ed t rust (Sheppard & Tuchinsky 1996) rests on the premise that all possible events have been calculated by both actors (Sheppard & Tuchinsky 1996, 140-165; Lane 1998, 5; Hum phrey 1998, 221).

Goodwill trust is akin to high trust dynamics and arises t hrough l ong t erm commitment and is a n open ended commitment (Sako 1992). Under this category, I have placed voluntarist trust, (Thomas 1989). Voluntarist trust is to voluntarily make oneself vulnerable with respect to some good, having been led to believe by the other's action toward[s] one that no loss or harm will come to one as a result (Thomas 1989, 181). Strong from trust, Barney & Hansen (1994), also falls under Sako's goodwill trust category as it is independent of whether or not specific g overnance structures a nd mechanisms exist (Sako 1992, 91), and is built up through long term commitment. Affect based trust also belongs to this group as it is formed on the emotional bonds between people (McAllister 1995, 26).

Cognition based/expectation trust has common cognitions as a basis for trust. It is a sociological point of view that uses social rules and understanding, common interpretive frames as b ackgrounds f or the producti on of trust (Luhm ann 1979; Zucker 1986; Garfinkel 1967, 173). Know ledge based trust sees trust as actors developing common ways of thinking through repeat transactions (Humphrey 1998, 221), and so will be included under cognition based trust. Contractual based trust, (Sako 1992) provides the foundations for stable, long term relationships that are regulated by shared meanings and the constraint of reputation (Humphrey 1997, 218). Both knowledge based trust and contractual based trust fell under the category of cognition based trust.

Distrust has been noted by many authors, e.g. Luhmann (1979), Zucker (1986), and Kern (1998). It has its place within the study of trust as without distrust there would be no trust. This issue will be addressed later.

Blind, (Bachmann 1998, 302), spontaneous, (Lane 1998), and in tuition based trust (Luhmann 1979) belong under the general category of intuition based trust.

Competence based trust requires a shared understanding of professional conduct and technical and managerial standards (Sako 1998, 89). Basic trust (Brenkert 1998, 283) will fall under Sako's competence based trust as it is also an impersonal, systematic relational way of behaving in certain standard ways whereby is not exploited (Brenkert 1979, 283).

#### 4.4 An analysis of each category of trust

Calculative trust is based on the view that man is a rational actor. Rationality here is understood in utilitarian terms, according to which the individual is likely to choose the course of action that brings about the great est gain (Lane 1998, 5). This calculative approach gives a good account of how assessment of the conditions as strategies in the repeated games and dense social networks are conducive to generating trust. Williamson (1993) argues that a perso n acts after having weighed up the pros and cons of cooperation. An individual copes with risk of opportunistic behaviour by employing control mechanisms and making opportunistic behaviour costly (Williamson 1993, 453-486; Humphrey 1998, 218). The agent t rusts the partner not to cheat because the consequences of cheating have been made unattract ive (Hu mphrey 1998, 218). Fox (1973) sees c alculative based trust as a low trust dynamic. It puts customer-supplier relations in a po sition which generates less o pen communication, leading to misunderstandings, and tighter control to eliminate any scope for discretion, which in turn reinforces the low trust attitude (Sako 1998, 99). Calculative based trust has a sense of predictability about it. Gabarro (1978) states that one can expect predictability in the other's behaviour in terms of what is normally expected of a person (Gaborro 1978, 278); as in calculative trust, it tries to eliminate uncertainty and risk from trusting. There are, however, arguments against this approach. Critics observe that this perspective fails to take into account how the social nature of action undermines any effort to predict their outcomes (La ne 1998, 5), and that its view of a man being a pure ly rational, egotistical actor is far too narrow (Weber 1978, 69-70). According to Fukuyama, trust begins where rational prediction ends. Indeed, trust means making a leap beyond that which reason alone would warrant (ibid. Fukuyama). Lane (1998) goes on to state that neither gains or losses can ever be calculated with the certainty inferred by rational choice the orists for t he following reas ons: trust is built up incrementally and t he relationship may change in an unpredictable fashion as trust develops (Lane 1998). The future is rarely preordained (ibid. Lane). Williamson (1996) further corroborates this in his finding that calculative trust is limited because men are not hyper rational beings.

It suggests unrealistic assumptions about the cognitive a bility of human actors to receive, store, retrieve, and process information. (Williamson 1996, 8)

**Societal based trust** has its foundations in the understanding that actors h common b ackgrounds as in terpretive f rames f or its production. It rests on social similarity and assumes cultural congruence, because the trustor and trustee belong to the same social group or community. The sharing of religion and family ethnic statuses are examples of this. Barney and Hansen (1994) wr ite that cognition based trust reflects values, principles, and standards that partners bring to an exchange. An individual is given over to the collective societal understanding of trust (Parsons 1951), and so shares values and a community of trust (Fukuyama 1995). A community, due to these shared meanings, lessens the complexity of a trustee's actions (Luhmann 1979). Identification based trust is to be f ound at the m ore interpersonal level of the social setting (C hild 1998, 245). How, though, do people from diverse backgrounds, and who share no common values, build and maintain trust? This question highlights the problem of how trust can be built within international contexts and of how societal based trust alone cannot explain t rust production. Zucker's (1986) process b ased trust has m any dimensions of trust but has been included here because of its importance in building and maintaining trust in societies. It includes calculative, cognitive and goodwill typologies of trust which have been discussed in this chapter. Zucker's (1986) process based trust goes a long way in trying to solve the problem of how different cultural, organisational, and societal phenomena and the people within them can come together and form relationships (Zucker 1986).

Cognition based trust, defined as rules that constitute the nature of reality and frames through which meaning is made (Scott 1995, 40), is based on the background expectancies of trust. It is tied to past or expected exchange and entails the incremental process of building trust through the gradual accumulation of either direct or indirect knowledge a bout the other (Zucker 1986; L ane 1998, 11). It is o rientated to specific meaning systems and manifests itself within social contexts. These common cognitions serve as the background for actors to be able to take for granted a vast array of features of the social order (Garfinkel 1967, 173). Luhmann (1986) recognises the importance of cognitive st ructures of shared m eanings i n r educing c omplexity within so cial interaction. In a similar vein contractual trust lies upon a shared moral norm of honesty and promise keeping (Sako 1992, 89). Contractual trust exists within the specific area of business and its organisation as does semi-strong trust, (Barney and Hansen 1994), which depends on governance structures such as a market for reputation and contracts to safeguard against the threat of opportunism (Sako 1992, 91). Knowledge based trust arises t hrough repeat transactions and is based on the assumption that through these repeated transactions the relationship is shaped and formed into a common background.

Trust h ere is founded more upon the security and comfort that the partner is well understood and is known to share important assumptions (Lewicki & Bunker 1996; Child 1998, 245; Lane 1998).

Goodwill trust is based on the premise of high trust dynamics; it can only exist when there is consensus on the principle of fairness (Sako 1998, 89). Goodwill trust is a sure feeling t hat t rading part ners po ssess a moral commitment to maintaining a t rading relationship (Sako 1992, 19). Strong-form trust, Barney and Hanson (1994), has the same principle of trust that emerges in response to a set of internalised norms that guide behaviour of exchange part ners, and is independent of whether or not specific governance structure mechanisms exist (Sako, 1992, 91). Where goodwill trust has been undermined, no amount of legalistic rules of governance can restore that trust; in fact, it would only exacerbate the problem. Affect based trust (McAllister 1995) is founded on the e motional bonds between people. These bonds express a genuine concern for the welfare of partners, a feeling that the relationships have intrinsic virtue, and a belief that these sentiments are reciprocated (Child 1998, 246). The voluntarist sense of trust also falls under go odwill trust: to trust another is to voluntarily take a risk with respect to some good, having been led to believe by the other's actions towards one that no loss or harm will come to one as a result (Thomas 1989, 181). The voluntarist sense of trust repeats what was there above in 4.4.

Competence based trust requires a shared understanding of professional conduct and technical and managerial standards (Sako 1992, 89). Task reliability is a key factor here. It requires a partner to show the a bility to fulfill the commitments explicitly stated. Basic trust, (Brenkert 1998), has a strong connection to competence based trust as it is an impersonal, systematic relational way of behaving in certain standard ways (Brenkert 1998, 283). It differs s lightly in that it also includes rules, customs and standards as bases for trust.

*Intuition based trust*; spontaneous trust and blind trust are given with little or no prior knowledge of the other. Most authors reject intuition based trust as unsustainable owing to its having no true foundations on which trust can be built. However, if, as Brenkert (1998) argues, trust is a virtue, then it has its place within the impersonal informal formation of trust. Intuitive trust asks questions that cut to the very quick of human nature, and interrogates the innate dispositions to trust or not.

**Distrust** plays a dual role. It can b e a he althy attrib ute to ki ck-start innovative behaviour or, contrariwise, it can completely destroy any relationships that have been built over many years. Conflict is part of building trust. Kern (1998) uses Coleman's (1988) idea of social and human capital to illustrate this point. Coleman (1988, 95-120) uses the "hu man capital of parents" as a reso urce for the production of new human capital.

The surrounding environment within schools and other social capitals such as re ligion are an extension of the parents' role, conducive to the production of human capital. This statement, while not incorrect, fails to take into account the circular nature of this reproduction (Kern 1998, 204). Kern then goes on to say that human capital has to show the ability to create something new and that "critical" impulses are needed to so this. Too much trust in the familiar can result in unproductive views of the world. On the other hand, a dash of mistrust may reveal itself as being extraordinarily productive (Kern 1998, 204). However, strategies of distrust often absorb the strength of the person who distrusts such that he is left with little energy to explore and adapt to an environment in an objective and unprejudiced manner; hence, he is allowed fewer opportunities for learning (Luhmann 1979, 72). Sako (1992) also bases her goo dwill form of trust upon high trust dynamics and has it that the betrayal of this kind of trust will lead to a complete breakdown of relations and is irreversible.

System based trust for both Zucker (1986) and Luhmann (1979) involves structural properties and institutions that provide the basis or provide supports for trust production in more complex societies where common histories can be assumed. It is a source of formal, impersonal, and abstract types of trust and has confidence or trust placed within it. F or Zucker (1986), it is not dependent on interpersonal relationships, common history or familiarity, but on formal, socially produced, and legitimated structures that guarantee trust. Trust between organisations is trusting between actors who differ from the sum of individuals constituting the corporate unit. The organisation, however, still has, as a whole, a corporate identity which is important with regard to trust. These interorganisational relationships transcend those agents that form or break relat ions (Lane 1998, 14). Some examples of system based trust are professions, certifications, licenses, brand names, traditions or memberships in certain associations (Sydow 1998, 43). Fig. 10 below shows the eight dimensions of trust.

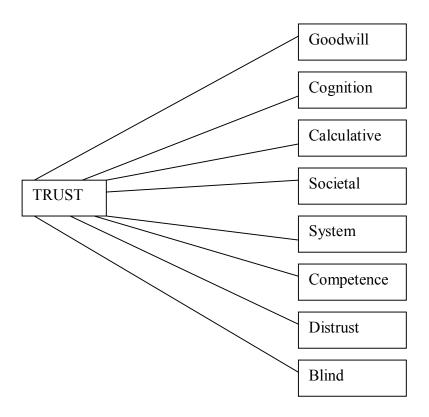


Figure 13 Eight dimensions/typologies making up trust

Trust's eight dimensions have been grouped and analysed to better fully understand its production and maintenance. Figure 13 t akes the many faces of trust and forms an understandable and concise model of trust.

#### 4.5 Interrelatedness of the dimensions of trust

A single definitive predicate of trust is probably impossible to find. Trust has both an extrinsic and intrinsic value which has complications in and foundations in a person's sense of motivation and sense of self respect. There can also be several objects of trust: trust in objects, people, organisations, and trust in institutions. What set s the limits or conditions of trust? How can trust be calculative and non-calculative at the same time? The same questions can be asked with regard to a person's boundaries or dispositions toward altruism and self interest.

These questions serve to support the argument that the value created in exchange is not extrinsic to the transaction.

Trust needs to be reciprocated and, therefore, has implications for the communicative abilities of firms, especially with regard to the sharing of information.

Trust also needs time to develop, thus suggesting learning over time. This needs to be closely linked to the behavior of firms and individuals. In short, trust is a highly complex, multilayered, and interrelated phenomenon. Fig. 14

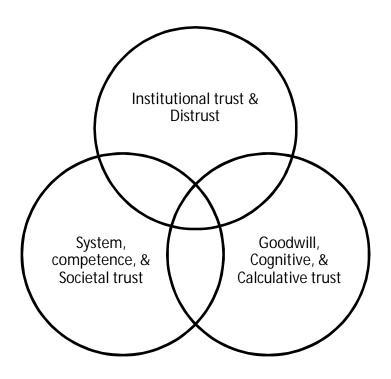


Figure 14 Interrelatedness of the dimensions of trust

As c an be seen from the figure above, the eight typologies of trust mirror the complexities involved in trying to find trust's aims, foundations, and maintenance. Trust is constantly changing; trust is being broken down, built up, and its focus from source to object is not always clear.

#### 4.6 Summary

The m any fa ces o f trust were reduced to eight categories: goodwill, co gnition, calculative, societal, system, competence, blind, and distrust bases. A simple definition and a brief analysis of each were given. This provided the parameters within which trust was illustrated and analysed.

Finally, the act of trusting, and that of being trusted, can only be explained by reference to more than one dimension. Trust is a complex set of interrelated phenomena to be experienced.

#### 5 INTER-ORGANISATIONAL TRUST

It is proposed that economic behavior is influenced by the presence or lack of trust in the trans actions between fi rms. Mo re succinctly, a lack of trust within and between organisations and c ompanies leads to a downward spiral of trust relations that chokes healthy economic co-operation. Conversely, the building up of and maintenance of trust promotes long-term relationships and solid frameworks for the development of future business ventures.

International alliances and strategies need two things: (1) Strong regulatory and monitoring frameworks, and (2) the ties and bonds that exist within the personal relationships formed while doing business in order to promote and enhance trust.

#### 5.1 Collaboration between firms

The c lose collaboration bet ween firms r equires trust between o rganisations. Interorganisational trust is likely to enhance all ocative efficiency when it encourages the disclosure of confidential information and to reduce the costs of inter-organisational transactions (Sako 1992). Trust is implicitly assumed to exist between firms. The relationships between organisations rely heavily on different trust structures. The differentiation between personal and system trust has been examined by Sydow (1998). He investigates the processes through which agents interact, in a way which enhances trust, and the structural properties which provide the context of action for these agents (Sydow 1998, 47). He shows the duality of structure both as an outcome and as a source or medium of action. The idea of recursiveness is central to Sydow's theory of interorganisational trust. This theory of recursiveness gives the act or a more powerful position within the framework of any system (Sydow 1998, 40). This occurs as a result of the reciprocity between the structure and of its in terpretation, reproduction and legitimisation. This gives power to the recognition of the dynamic structure of any system, and also provides more opportunities for action (ibid. Sydow).

The network of personal relationships has been seen by L uhmann (1979), Zucker (1986) and Sydow (1998) as of paramount importance in the constitution of trust. It has been not ed that t hese relationships open up opportunities f or enh ancing mutual understanding of shared norms, values and actions, and so can lead to goodwill trust between trustworthy individuals in different organisations. This holds even if the firms themselves are not trustworthy (Barney & Hansen 1994, 182).

Another point of interest is where act ors within organisations meet face to face in what Sydow calls "access points" (Sydow 1998, 47).

These are the points where agents refer to the structures of the organisation and also simultaneously where these same structures are reproduced in organisational practices via re-embedding (ibid. Sydow). For Sydow (1998) spatial proximity is important as it provides brokers with m any opportunities for fa ce-to-face communication; it also enhances a common understanding of the business among them.

Sako (1998) goes a l ittle further t han Sydow's duali ty of structure wi thin organisations; Sako states that governance by trust is the defining factor. Whatever the governance structures may be, governance by trust is posited as the defining factor; the higher the level of trust, then the higher level of performance (Sako 1998, 91). Sako maintains that formal governance structures may prevent opportunistic behaviour but this is not enough to ensure the innovative, learning and performance that trust brings about (Sako 1998, 90). Sak o (1998) also includes the possibility of the hierarchical nature of trust, this being a process that may or may not improve over time. Calculative based trust activities ser ve to confirm the vallidity of that trust and in doing so encourages repeat ed transactions and in teraction. Consequently, act ors will begin to form and develop a knowledge base about each other leading to a cognitive dimension of trust. This is the stage at which an actor feels comfortable with a partner who has proved to be consistent and reliable (Child 1998, 247). Finally, goodwill based trust is formed when relationships are susta ined regardless of the legal and institutional frameworks that have supported such trust in the past. The highest form of trust is based upon bonds of friendship (fig. 15).

At the b ase, ca lculative t rust has n ot yet formed op en communication betwee n supplier and customer. This may lead to greater misunderstandings and tighter control, and part ners can even be viewed w ith suspicion (Sako 1998, 99; Fox 1993). Formal written contracts may fulfill the calculative basis of trust by complying with the letter of the contract. Ho wever, t he spirit of the contract may be betrayed, for example by withholding information. While no rules have been broken, the basis of trust remains shallow. Fulfilling the spirit of the contract is going beyond this and so approaches the ideal of goodwill trust dynamics (Sako 1998, 90).

With regard to the competitive arena, a firm that has established relations based upon goodwill trust will have an advantage. High set up costs are incurred at the beginning of investment and the undertaking is fraught with uncertainty. It takes time and effort to build a strong foundation of trust: those firms that have this in place will be in a better position t han t hose without it (Sako 1998, 92). E xamples of this may be in the low coordination and monitoring of such activities as quality inspections, JIT sys tems and transaction costs. Furthermore, customers and suppliers are more likely to invest in each other because of long term relations and the expectancy that this will continue on into the future (ibid. Sako). It can be inferred from this that greater cooperation and intense, close relationships lead to an orientation towards solving problems together.

This in turn in creases the possibility to improving quality and reducing cost s. In addition, innovative behaviour as well as man agement methods are enhanced (Sako 1998, 93). Goodwill trust circumvents the use of safeguards or legalistic remedies; it provides that extra motivational effort to perform beyond that which is expected, increasing the dynamic force of the relationship (Sako 1998, 93).

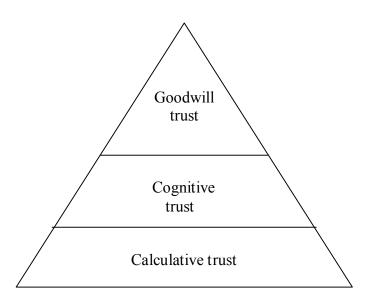


Figure 15 Hierarchy of trust

Figure 15 illust rates the foundations of trust. Trust needs a strong calculative base but cannot remain at that level as it leaves no room for the next level of cognitive trust to form. At the very pinnacle of trust is goodwill trust which takes time to develop and is considered as a prerequisite of long term healthy economic co-operation.

## 5.2 Alliance development

When pro ducts and services were standardised, arms length contracting kept costs down. Now, however, in highly fragmented markets, companies compete on a whole variety of factors such as price, speed of delivery, product features, reliability and innovation (Humphrey 1998, 223). On top of this, as Humphrey points out, information asymmetries exist in different markets.

This is not so apparent within on the spot markets where the price is set and bargained between buyer and seller without any hidden costs; the trading environment is "what you see is what you get". But in markets where goods cannot be appraised immediately, difficulties arise when the overall quality of goods and services that arrive to consumers is not known beforehand. The cultivation and sourcing of raw materials into a final product moves downstream toward the custom er and at each stage the quality of a product may rise or fall (Humphrey 1998, 222). The term "prisoner's dilemma" is apthere, as opportunism and deceit can be rife. Long term relationships guard against this (ibid. Humphrey). The relations between supplier-customer are important. Issues of trust are as complex as the forms of relationships between suppliers and customers in both horizontal and vertical business networks. As external constraints and challenges change so do behaviours in order to meet these challenges (ibid. Humphrey). Expectations of certain behavior on the part of the firm may no longer apply. A close communicative relationship lessens the problems involved in balancing the elements of cooperation and competition (Child 1998, 242).

#### 5.3 International strategic alliances

Child (1998) has broken down strategic alliances into three broad categories: formation, implementation, and evolution.

Formation is the phase during which future part ners show an interest in the possibilities of forming alli ances, se lect pot ential partners and try to negotiate on agreements. Implementation is the phase when alliances are established as productive ventures and people are appointed by partners, systems installed, and operations started. Evolution refers to the ways in which alliances develop further following their establishment (Child 1998, 249).

In the formation of strategic alliances an initial development of trust is needed (Child 1998). This is a mixture of intuitive and calculative trust that is putative in nature. Only through repeat ed transactions can the alliance move onto the flow of information between partners. After formation, judgement relies so lely on reputation and trustworthiness of the partner as no information exists on the internal functions and practices of the firm, (Child 1998). Nego tiation will hammer out a calculative framework for the strategic fit and the mix of safeguards and commitments in any alliance contract. If the process of information gathering is sustained, this will provide the frame for the environment for transactions which in turn establishes a level of comfort for future cooperation (Child 1998, 250). (See fig 15).

Child (1998) ill ustrates the difficulties, and the im portance of recognising, cultural differences within international alliances.

If the deve lopments of both calculative and cognitive bases are weak then cultural differences could inhibit the development of mutual understanding and the process of moving towards a formal agreement may be in danger (Child, 1998, 250). Cultural and strategic fit cannot be treated separately: the strength of trust developed will determine both the flow of information and relations between partners of cultural distance.

The implementation of the strategic alliance has issues within both the competencies of partners and the systems that are installed. Both technical and cultural competence is of importance for people that need to work together. If people do not posses either the necessary technical or cultural competencies, the underlying calculus for the alliance can no longer be sustained (Child 1998, 251). If personnel that are to work together in any alliance are insensitive to each other's cultures, the likelihood of developing a close integrated relationship diminishes. The best that can be achieved in this situation is suboptimal integration between spheres of activity and influences (ibid. Child).

The systems installed, especially those for control and information, are also significant as these determine the quality of knowledge that is flowing between partners. A partner could enjoy the potential for a cognitive trust to develop while denying this to the other partner. An example of this is when a partner's systems for accounting, operational, and t echnical in formation r eporting installed within a joint venture is adding to the quality of knowledge to one partner but not necessarily to the other (ibid. Child).

As relationships develop over time within a successful alliance, there is a t endency for those collaborating to identify increasingly with each other's interests. In addition, emotional ties of partners may expand and grow (Child 1998, 252). This bonding of partners is at the very pinnacle of trust's development and is seen to be a key ingredient for alliance success (fig. 16 below).

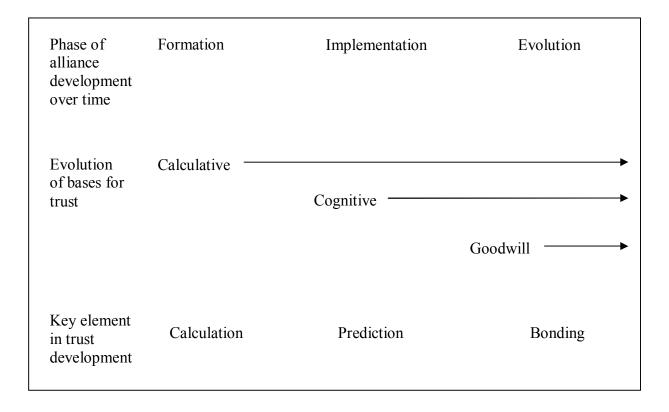


Figure 16 Phases of alliance development and the evolution of trust (adapted from Child 1998).

Child (1998) finds t hat, in practice, o nly cert ain i ndividuals, communicating across boundaries that exist within and be tween organisations, h ave a n i mportant r ole in forming and developing trust between partners (Child 1998, 253). The trust that exists between organisations then can be directly attributed to the individuals and the quality of trust that exists between them.

Child (1998) calls these individuals "trust guardians" as the organisations and the relations between them are dependent upon them. This shows that trust is actually an interpersonal phenomenon, upon which the quality of inter-organisational relations is founded (Child 1998, 253). It follows that if there is a fast turnover of personnel allocated by firms, the opportunities for developing trust-based co-operation between them will be diminished (Child 1998, 253).

Child (1998) is not alone in having this stage by stage perspective on trust, wherein parties move along from one stage to another over time. Researchers working within the area of trust within and between organisations propose that an initial calculative form of trust is the basis of trust development (fig. 2, chap. 2) (Zucker 1986; Sako 1992; Bunker 1996; Child 1998; Lane 1998). It has also been noted that this multi-stage model of trust evolution indicates points of danger in any business relationship.

At any stage of development, if the previous bases of trust are damaged or withdrawn in some way, the relationship can flounder. This is especially so in business relationships because of the expectations of stakeholders in both performance and f inance. Bonds cannot be sustained if either or both of the foundations of trust, namely the calculative and cognitive d imensions of trust have d isappeared (Child 1998, 253). Ho wever if a problem arises at a higher level of trust development, such as a personal dislike between two inter-organisational trust personnel, it may be still possible for leaders to salvage the relationship between the organisation through recognition that it continues to have a basis in mutual economic benefit (ibid. Child). They can do this by returning to the prior stage of the relationship in order to rebuild it.

## 5.4 Relationships across boundaries

Difficulties arise when relationships form across organisational and national boundaries. It is no more so apparent than between developed and developing countries. Such a challenge can only be met by the process itself of developing trust, and this takes time (Child 1998, 248). Co -operative be haviour and the forming of relationships and alliances are likely to be easier between people who share the same cultural norms. This happens for a number of reasons. People are more likely to trust those who share the same common backgrounds in values, and cognitive frames. This promotes a sense of common social identity which holds a strong emotional element (Child 1998, 248). The presence of social and cultural norms which attach a value to trust define the circumstances under which it should be honoured, justify sanctions for violation and indicate the extent to which trust is a socially constituted phenomenon (ibid. Child).

Differences between cultures in language, symbolism, and meaning can make it very difficult to find a common cognitive basis from which trust can first develop. In respect of institutional supports, it will be easier for trust based relations to develop as these supports reduce the uncertainty of taking risk. They do this by implementing effective laws to enforce contracts and by creating a moral background in which to do business.

A complex patt ern of interaction among indi viduals, industr ies, governmenta l structures, firms, international organisations and m echanisms are needed t o o vercome some of the obstacles within international business. These pro blems can be dealt with gradually and incrementally (Brenkert 1998, 288).

Below are four such issues (Brenkert 1998, 287-288):

- Values and m otives may differ dra matically. For example, attitudes towards and evaluations of individualism, uncertainty, and aggressive competition may impede trusting relationships.
- Ethnocentric and e gocentric tendencies will also impede trusting relationships internationally. For exa mple, t he t endency of an egocentric fa irness bias, "which is a t endency for peo ple to see arrangements that favour themselves over others as fairer than arrangements that favour others" will acerbate other ethnocentric biases.
- Due to past colonialism and imperialism, local histories may stand in the way of trusting relationships. Different economic histories of capitalism, socialism and communism will a lso play a role. In addition, some cultures may have different tolerances for inconsistency, standards for competence, and different time frames within which performance of various activities may be expected.
- Finally, individuals in some cultural contexts might find it difficult to be open in the same manner as those from other cultures.

## 5.5 Legal and contractual law within inter-organisational trust

Strict legal enforcement is seen as a deterrent for trusting another, and a view that legal institutions or governance structures are omniscient is detrimental to a healthy trusting relationship. However, in t imes of uncertainty, legal no rmative r ules may ac tually enable actors to open up strategic possibilities for cooperation. The integrity of the law is c onstantly questioned and shaped t hrough distrust and t rusting mechanisms. For example, an actor may trust another to do something, understanding that if he breaks that trust other actors will be prepared to condemn him, and as a consequence, reluctant to accept him within the framework, or to trust his word (Brenkert 1998, 285). This also counters the arguments that sanctions are excluded in trusting someone to do something; there are consequences to actions (ibid. Brekert).

Williamson (1996; 8) felt that comprehensive contracting is not feasible as men are not hyper-rational beings and are restricted by bounded rationality. The best we can do is learn about and add to contracts as the relationship develops over time.

Deakin and Wilkison (1998) go as far as to say that the legal system exists as an external system, constrains an agent's behaviour, and has no part in forming personal trust. Beginning with calculative trust, contracts and regulatory systems are seen as inimical to trusting further than the contracting rules themselves.

They can, however, simultaneously serve, albeit a limited way, a sense of improved reliability and thus can promote trust (Deakin & Wilkinson 1998, 153). Hen ce, the "rules of the game" serve to provide a foundation for an initial trusting relationship to begin.

In such wise, the formal legal system can serve as a background structure which can provide the possibility for sanctions and thus serves as a deterrent for cheating or opportunistic behaviour (Deakin & Wilkinson 1998, 154). Taken from this perspective, the forms of legal arrangements and regulatory frameworks can enhance cognitive based trust and the expectation of reliability in performance (Sako 1998).

The principle function of the legal s ystem then is not to be activated. It rather provides actors with a base for expectations about future behaviour. It also lessens the cognitive dissonance involved in trusting. Goodwill trust, however, is under mined through extensive legal and regulatory systems. Goodwill trust needs room for actors to discern what action(s) to take (Sako 1998). In the same vein, if an agent or organisation has violated goodwill trust it is very difficult to rebuild. High trust dynamics are fragile.

This process of m oving f rom calculative, co gnitive and goodwill forms of trust through personal relationships and inter-organisational links cannot be seen in isolation from the institutional framework within which co ntracts are made and performed. In fact, the more effective the institutional framework provides the basis f or managing conflict, uncertainty and monitoring, the greater the information flow and trust within it (Deakin & Wilkinson 1998, 155).

# 5.6 Inter firm institutions, innovation and employee-employer relations

Inter-firm institutions offer firms the opportunity to shape the content of work regulation. By having these in place, they help in consolidating workplace rules. When parties get together and form common goals, trust is being fostered which furthers cooperation and economic health (Marsden 1998, 186). Fukuyama (1995) finds that the density of associated netwo rks a t in termediate le vels b etween both the st ate and individual firms accounts f or the prevalence of institutionalised trust. Inter-firm institutions differ from legal and regulatory frameworks in that they offer the opportunity for non-contractual cooperative behaviour, and provide an element of predictability in cooperation and transactions.

The reduction of uncertainty is a k ey factor in trust. Inter-firm institutions supply a platform for this as they provide both the boundaries and definitions of m anagement authority (Marsden 1998, 182).

Highly i ndustrialised co untries enj oy a co mpetitive advan tage b ased on i nter-firm relations. This is achieved through the dense cooperation between firms and the state. The embeddedness of firms, being systemic in nature, ensures that firms can enjoy the institutional trust that regulates behaviour. Firms from advanced co untries need to extend these principles upstream towards suppliers.

Developing countries do n ot have this institutionalised trust. This poses a problem when emerging econo mies open up a nd t he firms operat ing w ithin t hem start to compete. When forming relations they are threatened by opportunism. Trust under these circumstances has to be established slowly. Humphrey (1997) and others (Sako 1998; Lane 1998; Luhmann 1979; Zucker 1986) tackle the problem of building up trust where there was previously none. Humphrey simply states that it involves learning about the other through repeat trans actions (Humphrey 1998, 218), but this may be problematic. An actor can simply build up information about a partner and have no intention of developing a trusting relationship. Herein lies a great risk. One way to tackle this is to test each other's trustworthiness by a llowing opportunities to betray trust (Humphrey 1998, 220). Luhmann support s this by arguing that a deepe ning of trust involves successfully completing learning processes in which opportunities to abuse or betray trust may be encountered. Refusal to avail to these opportunities marks the completion of these learning processes (Luhmann 1979, 45). Repeated interactions allow partners to understand each other's motives and priorities. Part of the process of building up trust involves f inding o ut in practice abo ut the strat egies adopt ed by one's part ners (Humphrey 1998, 220-221).

Integration competence is needed for innovation to flourish. Innovation springs from collaboration b etween severa 1 knowledge bearers which can be 1 ocated in separate facilities or companies. This bringing together of disparate sources is a risky business as it requires open, t ransparent communication (Kern 1998, 205). Ru les and contracts cannot be defined in all details be forehand and trust can act as a catalyst to ensure that the inherent uncertainties that exist do not turn into risk aversion (ibid Kern).

Background tr ust, whi ch i s pro vided by i nstitutions, and a c ommunity's so cial environment which encourages shared v alues, is advantageous in i nnovative endeavours. A community provides support and se curity which makes it easier to confront problems (Fukuyama 1995; Kern 1998, 205-211).

People who share the same skills in a certain trade area form communities as they have internalised rules of collaboration and thus can trust each other. The combined experience of these communities makes it possible to advance knowledge in innovative ways (Kern 1998, 210).

However, these c ommunities are c losed s ystems to ot her know ledge bearing area s. Thus, a problem arises of how to build and maintain trust between several knowledge bearers where there was none before, and this brings into view the delicacy of trust.

The management of categories of employees is also difficult. Low-skill/low-wage anybodies are not lured by trust at all; keeping these workers is just a matter of providing the m with enough social provision that gives them an income beyond the minimum. On the other extreme, high flyers only trust in themselves. In the middle are the skilled workers (Kern 1998, 207).

Once employment has been chosen as the basis of transaction, one has entered into a relational contract. This has significance as it differs from buyer-supplier relationships and transactions (Marsden 1998, 196). If workers feel that management distrust[s] them, work performance will be jeop ardised. If they feel that goals diverge on important issues, and if management tightens up control and supervision, workers reciprocate by becoming less cooperative (Marsden 1998, 177). It is important to understand the role of trust in allocating work positions within employment relations. Even if workers have defined roles within an organisation, planners and interested parties need to agree on things. If workers sense that they are not trusted, many things can go wrong. Information and cooperation is not shared and brings relations into a spiral of low trust relations. (Marsden 1998, 177) Jo bs that a re tacit in nature need addressing by means other than formal rules and contracts. Rigidity can be seen as an obstacle to cooperation (ibid. Mar sden). Inter- firm i nstitutions offer for a for the fostering of trust relations. Open communication and trust lead to the formation of work roles and positions and reduce the tendencies to opportunism and obstructive behaviour (Marsden 1998).

## 5.7 Summary

In today's g lobal fragmented m arkets the ties bet ween supplier and customer have become more important. However, there are many obstacles that stand between them. The lack of common cognitive bases in language, culture, and in symbolism makes it difficult to develop trusting relationships. In addition, local histories and a lack of institutional support in developing countries, conspire to add to this problem.

The development of the hierarchal nature of trust by Sako (1998) and Child's (1998) stages of alliance development gives us tools with which we can meet the challenges of conducting business across boundaries. Reaching across from developed countries that have a strong institutional framework to developing nations that do not, requires that trust be built from scratch. This means the general movement from calculative trust, cognitive trust, to goodwill trust. Running parallel to this would be the formation, implementation, and evolution of alliance development.

#### 6 INTEGRATING TRUST INTO THE SUPPLY CHAIN

This chapter brings to gether the research questions and objectives of (1), (2), and (3), integrating trust into the supply chain. Chapt er 2 f rames the work within which the integration of the supply chain was set. The first of these objectives of constructing a supply chain framework was presented in Chapter 3. This provided the skell et al framework of the supply chain as well as its main actors and drivers. Chapters 3 and 4 addressed the problem and objectives of research question (2): what is trust, what are its dimensions, and how can into the creat ed and maintained within the connection of international business. What follows is the linkage of the research findings of questions (1) and (2) to satisfy the research question and objective (3), thus providing solutions to the issues and challenges of trust within supply chains.

### 6.1 Integrating trust into the supply chain

In Chapter 3, eight typologies of trust were identified and a br ief account of each was given (Lane 1998; Sydow 1998; Hardy, Nelson, Philips, & Lawrence 1998; Sako 1998; Liebeskind & Oliver 1998; Deakin & Wil kinson 1998; Marsden 1998; K ern 1998; Humphrey 1998; Child 1998; Brenkert 1998; Bachmann 1998). In Chapter 2, we found that five major companies and six major drivers exist (Hugos 2003; Chopra & Meidl 2007). From the ultimate supplier right through to the ultimate customers, these drivers and actors interact to form all the possible linkages in providing goods and services to customers.

The supply chain is a complex dynamic system that crosses over organisational and national bo undaries, and it is in this area between firms that risk and uncertainty lie (Child 1998; Humphreys 1998; Brenkert 1998). Trust is seen to implicitly exist, and explicitly tackling the issue of trust that needs to exist between firms in a globally competitive environment has hitherto not been a major focus of research. Only recently have researchers at tempted to address the importance of trust within and between organisations.

The figure below illustrates a model for the integration of trust into the supply chain by using the eight typologies found within the trust framework (chap. 3) and the common drivers and actors that make up the supply chain framework (chap. 2).

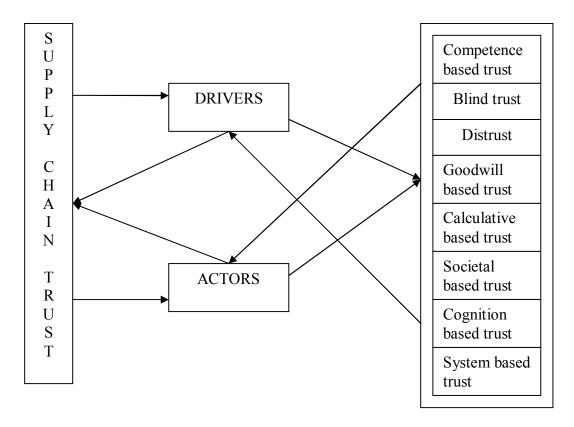


Figure 17 Integration of trust into the supply chain

The arrows show that the supply chain, actors, drivers and the components of trust are both so urces a nd o bjects of trust formation and maintenance. This integration brings alive the dynamism of trust within supply chains.

## **6.2** The drivers and trust development

Facilities must decide on the production, location and storage of materials. The furt her upstream these issues t ravel, the more pronounced the problem supply chain networks may f ace i n i nfrastructure and in stitutional f rameworks that support operational efficiency (Child 1998; Hugos 2003; Chopra & Meidl 2007). Trust becomes ever more important yet ever so more elusive. How is trust formed when there is no previous trust or institutional support for it? The only answer to this is to view trust as a process over time. Sako (1998) suggests that trust is hierarchal in nature, (cf. fig 12): the movement from calculative to goodwill trust strengthens relations and thus the framework through time. This driver facilities can be enhanced by recognising the import ance of building frameworks and institutions i n those supplier countries I acking inf rastructures a nd institutional f rameworks, an d/or dev eloping weaker infrastructural links and frameworks in developing supplier nations.

This performs t wo important functions: it increases the reach and e fficiency of the supply chain; it promotes trust to t hose firms in nations where there is a great er likelihood of opportunism and deceit.

Sourcing is the function of purchasing goods and services. Personnel and managers must meet and form close collaborative agree ments. It follows, therefore, that much face-to-face contact is necessary for this to happen (Child 1998; Hugos 2003; Chopra & Meidl 2007). Child (1998) calls individuals that per form these face-to-face contacts "trust guardians", an apt term. Sydow (1994, 47) follows this with his "access points" where agents are able to promote a better understanding of the business between them. This driver sourcing needs to have a flexible framework that allows for the free flow of information between contracting individuals. A rigid framework stifles the flow and impairs improvement of sourcing functions. At worst, it may cause distrust between agents as there is no room for individual discretion.

Information is an essential aspect of any supply chain. Without the proper information at the right time firms cannot make decisions. This has a ripple affect on the whole supply chain (Hugos 2003; Chopra & Meidl 2007). It is important that there be a convergence of i nformation f rom the complex of interactions between and among international organisations, firms, governmental structures, industries and in dividuals (Brenkert 1998, 288).

Transportation and its differing modes, such as ro ad, ra il, s hip etc. have d ifferent delivery time, routes and costs, and as such, have a great infl uence on the supply chain (Hugos 2003; Chopra & Meidl 2007). Goo ds travel across b oth organisational and national bo undaries, by ne cessity, trust needs to be developed and maintained. As has been discussed above (chap. 5), this is a difficult process. Goods move across cultural boundaries which make the formation of trust a complicated matter (Child 1998, 248). Trust is easily maintained between individuals that share the same cultural and social norms. However, a strong supply chain framework can, through its institutions, create this very same social cohesion across organisational and national boundaries. To remain competitive a supply chain's ability to transcend national and organisational boundaries needs (a) framework(s) that can do this.

Inventory holds surplus pro ducts sot hat they can be accessed and delivered to customers when they need them (Hugos 2003; Chopra & Meidl 2007). The sy stems used to handle and calculate inventory levels must be explicitly shared between partners. This means that both technical and cultural competencies run simultaneously in order that trusting relationships be upheld or created (Child 1998, 251). The ability of the supply chain to address the need of sharing explicitly both technical sy stems, coupled with cultural sensitivity, will determine the level of trust between partners and the quality and speed of information.

Only through strong trust relations will the flow of information and relations needed for the collaboration between different inventories systems result in a competitive inventory driver.

Pricing determines the type of customer and the level of demand on the supply chain (Hugos 2003; Chopra & Me idl 2007). Pricing also has a neffect on the type of relationship: a closer and longer relation based on trust reduces the risk of opportunism and deceit (Humphrey 1998, 222). This means that from the ultimate supplier right on through to the ultimate cust omer that quick fix, short term profit schemes bet ween customer-supplier relationships within the chain can have ser ious repercussions in relations resulting in lower quality of goods and services (ibid. Humphrey).

The recognition, development and maintenance of trust have the potential to improve supply chain driver functions. The following figure highlights possible challenges in each driver:

FACILITIES	Framework building, no gaps between developed and developing nations
INFORMATION	Incorporating many diverse agencies into the framework
SOURCING	Flexible framework allowing for the free flow of information
TRANSPORTATION	Framework supports cooperation between different modes of transportation
INVENTORY	Framework supporting all inventory systems
PRICING	Product/service specific frameworks

Figure 18 Key drivers and respective key trust development.

Figure 18 has take n the s ix supp ly chain driver functions and encompassed s ix respective pivotal concerns of trust for each of these functions. This allows for the development and strengthening of driver networks.

#### 6.3 The actors and trust development

Producers perform activities like the extraction and production of raw materials such as cotton, steel, iron and timber etc (Hugos 2003; Chopra & Meidl 2007). The sources of these materials extend across geographical, political, and cultural boundaries. An understanding of the histories and obstacles countries have faced, or are likely to face in the future, may help when conducting business between firms. Confronting fears and apprehensions due to different value systems, political ideals, regimes, and historical struggles may help build relationships "around" these issues both incrementally and, as a continuing process, could provide a possibility for a moral background for trust to develop (Brenkert 1998, 287-288).

Distributers receive, in bulk, inventories of goods which are stored and moved to customers. Distributers have many roles and functions such as warehousing, promotion and sa les, and pro duct tran sportation (Hugos 2003; Chopra & Meidl 2007). These activities demand both technical and cultural competencies (cf. Child 1998). The quality and effectiveness of these competencies can be enhanced through actors conferring through inter-firm institutions, governmental agencies and other frameworks that exist or can be formed within the supply chain framework.

Retailers stock and sell products and services to the general public, and, as such, are highly visible. They deal in the ultimate product of all the activities upstream of the supply chain. It is also true that the level of trust that has been built and maintained or, conversely, damaged, will show in retailers' products and services. Retailers receive information and specifications from customers which translates throughout the entire chain. It follows that retailers need to have close relations and ties with customers. Retailers that have accumulated goodwill trust with their customers will enjoy an advantage over competitors that have not. This, however, is determined by the level of trust that has been built up through each stage of the supply chain. The introduction of the hierarchal nature of trust by Sako (1998) gives retailers and the supply chain a cornerstone on which to build. Understanding where trust relations are, whether they are on a calculative, cognitive, or goodwill basis, gives professionals the ability to assess and initiate change in a better direction towards the development of goodwill trust.

Customers, whether they are purchasing an end product or purchasing a product to be incorporated into a final product, are agents that provide the means for organisations to interact. Customers "source" materials, products and services very often by face-to-face contact (Child 1998, 258). The choo sing of in dividuals who are trustworthy and trusting, without being foolhardy or gullible, may enhance relations and thus improve the function of sourcing (Brenkert 1998, 278-279).

Service providers have de veloped spec ial exper tise and sk ills that focus on a particular act ivity needed by any key driver(s) within a supp ly chain (Hugo s 2003).

Service pro viders deal with sensitive docu mentation and information. It follows that trust is a key issue between service providers and supply chain f irms and act ivities. Service pro viders are only partially integrated into any supply chain. Therefore, the framework for trust between service providers and a supply chain is weak.

However, service pro viders that offer services, especially in the financial and legal service sectors, have a str ong sense of both competence based and system based trust. Supply chains can rely on both the impersonal abstract, form of trust and professional conduct based on certificates, traditions and memberships that have certain rules and standards of practice that provi de the basis f or this trust (Sydow 1998, 43). T rust encourages the disclosure of confidential information; this in turn will enhance a supply chain's efficiency, as the flow of information and know ledge heightens all ocative efficiency (Sako 1992).

PRODUCERS	Building, maintaining and improving trust relations
DISTRIBUTERS	Simultaneous technical and cultural competencies
RETAILERS	High trust relations (Goodwill)
CUSTOMERS	Distinguishing between high and low trust personalities
SERVICE PROVIDERS	Openness, tolerance, honesty and the management of conflict

Figure 19 Key actors and respective key trust development.

It was not until the 1950s that the concept of the supply chain was devised. Prior to this, in the early 1900s, the transport of materials within the military was treated solely as a logistical problem. In the early 1950s however, production and manufacturing sectors began to link marketing, accounting and production areas in order to gain operational efficiency.

The key drivers of facilitates, s ourcing, information, t ransportation, pr icing, a nd inventory, identified by both Chopra (2007) and Hugos (2003), have been shaped across both time and space to provide the frame for supply chains from the 1950s to today. The key actors and p layers of producers, r etailers, custo mers, s ervice pro viders and distributers work within these frameworks.

This distinction is important in the formation of trust. The framework gives regulatory and monitoring boundar ies of action within a nd bet ween each driver of the supply chain. At the same time, actors, through repeated interaction within this framework and through interpersonal networks, t est t he validity and integrity of the rules and regulations, and, in doing so, also shape these rules and regulations. The ability of supply chains to adapt, learn and grow from interaction between driver's tructure and actor networks is a determinant of a supply chain's competitiveness.

This interplay between structure and actor is central to Sydow's (1998, 36-41) theory of the duality of structure discussed above (chap. 4, 27). Adapting Sydow's (1998, 36) model of the duality of structure and applying it to interactions between the key drivers and actors/players within the supply chain gives the following model:

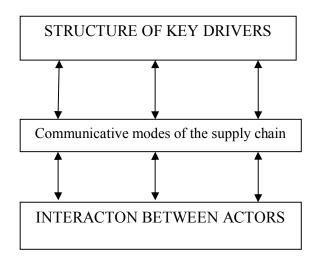


Figure 20 Duality of structure: Supply chain dynamics.

The model shows that t he drivers and actors do not develop in is olation or in a linear sequential manner parallel to each other. Rather, through the v arious communicative modes, b oth actors' and dr ivers' f unctions are interpreted an d/or rei nforced in a complex in teraction between the t wo. In f act, custo mers, who are under t he classification of actors (Hugos 2003; Chopra & Meidl 2007), and so urcing a driver of the supply chain (Hugos 2003; Chopra & Meidl 2007), share the same need to provide a means where selected agents can communicate face-to-face under a flexible framework. This is also found to be the case with a ctors within d istribution and the framework surrounding inventories: both need the ability to share and access cultural and technical information simultaneously. This shows that there is a very close relationship between structure and actor interaction. That which was a source of trust can then become the object of trust and *vice versa*.

#### 6.4 Supply chain alliance development and trust

Trust must run through the entire supply chain. Without trust, the links that form the chain will begin to break down. Managers and professionals need to go beyond standard arms len gth contracting t o a focus on longer relationships based upon a lliance development. This serves as a competitive advantage as competition between firms is based on many factors such as speed of delivery, product features, innovation and price (Humphrey 1998, 223). Standardisation and arms length contracting and its relations cannot compete with supply chains that have closer relations that take out the unwanted elements of o pportunism, dec eit and susplicion (Humphreys 1998, 222; Child 1998, 248).

One of the main challenges for advanced developed nations is to reduce the gap that exists between developed and developing countries. The supply chain is only as strong as its supplier base. Many local factors exist that can undermine the quality of relations, product quality and efficiency from suppliers. In stitutional frameworks may be non existent, and cut throat competition may be the business environment in which trust has been destroyed or hasn't had the chance to flourish. The aim then is to develop relations and strengthen institutional frameworks so trust can begin to grow. To build trust where none pre-exists is not easy and it leaves companies, especially suppliers, open to opportunism (Sako 1998; L ane 1998; Lu hmann 1979; Zucker 1986). By b ringing suppliers into the framework of the supply chain a nd establishing longer, closer, and fewer supply bases, trust gradually grows through calculative, cognitive and finally to a high trust relation that is based on goodwill. It is a long and arduous process but can begin by using the str ength of supply chain fra meworks and the st rength of relations that already exist within developed nations. This can provide a platform for a common cognitive understanding and closer relations between supp lier and cust omer. From this personal ties can be formed that exi st independently from the framework. The gap between developed and developing countries is narrowed by building both impersonal and personal forms of trust. By bringing in suppliers under the umbrella of the supply chain, whether this is t hrough ver tical or horizontal integration, external t hreats, challenges and changes due to the competitive environment can be managed through closer relationships, thereby reducing the impact of such forces (Brenkert 1998; Child 1998).

# 6.5 Supply chain international strategic alliances and relationships across boundaries

The b asic supply chain (fig. 6) has a nultimate supplier, suppliers, companies, customers, an ultimate customer and finally service providers that make up a supply chain. Strategic relations and alliances that form between the six identified drivers and five actors are not static. On the contrary, they are highly dynamic and complex. Any of the six drivers or five actors could be within what Child (1998) presents as the 1<sup>st</sup>, 2<sup>nd</sup>, or 3<sup>rd</sup> st ages of st rategic alliances of formation, implementation and e volution. The supply chain must support this highly dynamic environment.

Each stage of technical, cultural and relational competencies of any of the drivers or actors will have a level of trust associated with it which in turn will affect the whole of the supply chain. The developments of technical, cultural and relational alliances are tied to the stage and development of trust. It follows that the dissemination of technical and c ultural competencies c annot be t ranslated independently. Rather, they must be tackled simultaneously (Child 1998, 249-250). If a producer and a distributer decide to agree on a s hared technical system to be installed into the other firm then not only should the technical competencies be shared but also the culture which surrounds it.

The underlying calculus for the alli ance could be in jeo pardy if the part ies are insensitive to each other's culture. If there is a fast turnover of staff, it follows that both the cognitive environment and the building of trust that is needed to maintain the calculative framework for the alliance will be sub optimal. Child (1998) states that trust that exists between organisations can be attributed directly to individuals. Interpersonal trust relations take time to develop. Therefore, long term key engagements and commitments should, in actuality, enhance the quality of trust relations. Another issue to be considered is that one part ner may enjoy cognitive trust through an installed technical system while the other may not have this benefit. For example, the knowledge gained by a distributer of a suppliers inventory levels may result in expanded activity for the distributer.

However, t his may not benefit the supplier if the distributer is not sharing this information. A common calculative and cognitive basis must be developed for the alliance or partnership to develop into one of bonding where goodwill trust can develop.

Supply chains by their very nature cross organisational and national boundaries and from the familiar to the unfamiliar. It is a challenge to develop trusting relationships across boundaries: the cultural norms and values a particular society provide a backdrop for trust which are not in place within international business relations (Brenkert 1998; Sydow 1998; Sako 1998).

Moving beyond frameworks of reference due to t he cro ssing of national and organisational boundaries, results in a wan to ft rust (Humphrey 1998; Child 1998, Bachmann 1998). There is no social identity and no sense of belonging. It is a desert or no mans land lacking common rules or structures to support trusting relationships.

A supply chain is itself an organisation founded and united for a specific purpose. It has a defi nite framework in which and from which the actors and drivers interact and operate (Ch opra 2007; Hugos 2003). This s f ramework can provide and act as an environment in which social interaction can take place. In essence, individuals place trust in the institutional framework of the supply chain (Sydow 1998). A strong supply chain will be able to do this by having a strong cultural, moral and social network that has its own identity and values. This in itself reduces the uncertainty of taking risks. However, supply chains are not born, they are made. It is a long process that involves the interactions of individuals, industries, governmental structures, firms, international mechanisms and structures (Brenkert 1998). The complex interaction, formation and evolution of all of these will form the backbone of the supply chain.

To take business across boundaries, and to create trust where there was previously none, is a bold venture which can progress but gradually and incrementally (Luhmann 1979; Zucker 1986). A strong competitive supply chain will move through this process; it will have soli d calculative and c ognitive trust foundations that support the further maintenance of interpersonal goodwill trust. A supply chain that has not managed to form the cognitive background and so cial networks to support the complex functions and relationships is at a disadvantage to one that has already done so. Simply put, it falls behind; it has not succeeded in creating an oasis in the desert.

## 6.6 Legal and contractual law in the supply chain

A su pply c hain mu st have mechanisms to provide for monitoring, uncertainty and conflict (Brenkert 1998). The better a supply chain is able to manage conflict and uncertainty, the better the flow of information and trust within it.

However, strict legal enforcement within the drivers of the supply chain leaves little room or flexibility for the actors to complete the various transactions needed (Sydow 1998; Child 1998). At worst, strict legal enforcement will be seen as coercive and as a deterrent of trusting one another. Extensive contracting could also be detrimental to a trusting relationship. Firstly, it sends out a message that in any eventuality the bases are covered and that trust is not even an issue (D eakin & W ilkinson 1998, 146-147). Extensive contracting undermines any formation of high trust relations or goodwill trust as there is no room for it.

Secondly, extensive contracting cannot possibly cover every eventuality: men have a bounded rationality and do not have the ability to see into the future (Williamson 1996, 8; Humphrey 1998, 221).

The role of legal and contractual law within the supply chain needs to be set and used as a background to f urthering healthy relationships while main taining the ability of sanctioning opportunistic behavior and upholding ethical business standards (Deakin & Wilkinson 1998, 154). Legal and contractual frameworks can serve the bases of calculative based t rust (Brenkert 1998, 283). This is an essential element to building relationships, but, again, only answers a small part of the problem. Calculative trust can build trust where there was previously none. It can also provide a mechanism to reduce uncertainty through the kn owledge that sanct ions on beha viours t hat are deem ed detrimental to the supply chain and contracting can be used if absolutely necessary. The main fu nction of legalistic frameworks wi thin t he supply chain is to pro vide the foundations for a cognitive form of trust to develop, thereby strengthening both the drivers and the actor's ability to perform transactions (Deakin & Wi lkinson 1998; Brenkert 1998). A fl exible framework can retain its integrity when actors within it interact, shaping the framework and thereby stress-testing that very integrity. It can, in effect, facilitate change. When solid foundations of calculative and cognitive trust have been met, then in terpersonal go odwill trust gives act ors the freedom to discern what courses of action to take in any given circumstance. Goodwill trust is fragile: any violation by an individual or organisation of this will be very difficult to rectify and will see the offending party or parties having recourse to calculative frameworks in order to survive (Sako 1998, 100). It is evident that the supply chain is a complex and multilayered system of interpersonal and institutional trust relationships.

## 6.7 Inter-firm institutions supporting the supply chain

Inter-firm institutions support the five key players of producers, distributors, retailers, customers, and service providers. Inter-firm institutions give validation to specific work areas and t asks. Within each key area of the supply chain, managers and workers representing similar firms c an meet and share both t acit and explicit knowledge. (Chopra 2007; Hugos 2003; Marsden 1998) This can be done by means of an external agency that is outside of the normal legal and regulatory frameworks of a particular firm and is decentralised from a single firm's regulatory system. At the same time, inter-firm institutions help shape and provide the boundaries of management authority through say retailer or distributer conventions. This brings about a common understanding between firms (ibid. Marsden). The meeting of multiple firms through int er-firm institutions increases the potential for exchange of knowledge.

Without inter-firm institutions, each key area within the supply chain may become stifled by opport unism and lack of trust due to the relationship between managers and workers being solely that of fulfilling obligations. In a sense, firms are isolated from each o ther and have no common ag reements o n st andards a nd contractual rules (Marsden 1998, 176-177). This s makes the transfer of knowledge and co-operative behaviour difficult. The lack of trust can stem from the fact that employees are not rewarded for work that goes beyond their allocated work task or position. Workers may feel that regulations are too rigid and thus, se rve to undermine any confidence in working outside of designated work assignments. If there are no agreements between staff, then this feeling is justified: even when there are designated roles many things can go wrong as goals begin to diverge. This plunges the firm into a downward spiral of low trust relations which reduces co-operative behaviour between employees and employers. Skills, tasks, and jobs that are tacit in nature cannot be captured and communicated to others w ithin such a framework. Performance be comes r igid, the a ntithesis o f innovative co-operative behaviour.

Crossing over from internalised rules and regulatory frameworks within the firm to that of a collective transparent inter-firm support community is not without risk. In the short term, it opens up the company to the threat of opportunism. However, should that trust be rewarded, firms will emerge all the stronger and more productive (Marsden 1998; Humphrey 1998, 220). Fukuyama (1995) has written extensively on this topic and has used Japan as an example of how the density of co-operation between governments and firms is related to both to the level of trust that exists between firms and industry performance.

Workers can use inter-firm institutions to uphold agreements, create an environment for the sharing of information for certain skill sets, and improve the employee-employer interfaces: an in ter-firm i nstitution f osters o pen communication f or t he ex change o f especially tacit knowledge, as well as o ther knowledge bases; it also provides a means for de fining work roles and positions upon which all can be in agreement. (Marsden 1998, 182)

Due to the systemic nature of inter-firm institutions, uncertainty can be reduced by giving certain predictability for actions and inc entives initiated and undertaken. Firms then have another system based trust platform to work from and within the supply chain.

Inter-firm i nstitutions m aintain, build, and develop inn ovative behaviour. The integration of inter-firm institutions into the supply chain gives it the ability to bring together many sources of knowledge through collaboration of different firms within and between in dustry areas. Inter-firm institutions provide the background trust for the support and security of communities to tackle problems within certain skill set areas.

A whole community sharing culture and internalised norms and values have the ability to think outside of the box and thus promote innovative behaviour (Marsden 1998).

However, each of the key actors and drivers has its own skill set areas. It is a challenge to build and maintain trust between these several knowledge bearers. Once a firm has decided to co-operate with other firms it leaves itself open to o pportunism (ibid. Marsden), a dist inct possibility given the need to communicate o penly and transparently. This very real risk shows the importance of trust within the supply chain: without trust the inherent uncertainties that exist in forming new alliances will remain just t hat, un certain. T he s upply chain can itself be come t he in ter-firm i nstitution providing the security and support needed for firms to go beyond risk aversion and take the leap into collaborative co-operative relations within and between all key actors and drivers within the supply chain.

#### 6.8 Summary

This chapter began by infusing the eight typologies of trust into the supply chain model (fig. 17). Furthering the development of the supply chain, each of the six dr ivers was found to have a key trust development issue (fig. 18). In addition, key trust development issues were recognised and recorded for each of the five main p layers that operate supply chains (fig. 19).

Illustrated was the distinction of the interplay between actors and drivers: actors and drivers do not operate in isolation and in parallel to each other. Instead, they interact together shaping the systemic environment within which they operate (fig. 20).

In developing alliances, supply chains need to stretch the framework that exists in developed markets and political states a cross to those nations that lack institutional frameworks. The bridging of the framework across to developing nations provides a platform for trust to build and so enhance alliance formation. Without this framework, an environment of distrust and opportunism exists which is detrimental to long term commitment and collaboration.

Both technical and cultural competencies ne ed to be si multaneously addressed in order for international strategic alliances to succeed. Each level of technical and cultural competency has a level of trust attached to it. Co-operation between firms needs the translation of both technical competencies and mutual cultural sensitivity. Failure to develop a common cultural background will result in groups that retain certain spheres of prejudicial influence. This results in the breakdown of communication between collaborating firms and organisations.

Supply chains need mechanisms to reduce uncertainty, as well as to monitor and resolve conflicts. However, these regulatory frameworks must remain flexible; a framework that is too rigid will stifle the flow of information and the level of trust. Strict legal enforcement will lessen the degree of cooperation and negate the need for building trusting relationships. Rather, the legal and regulatory framework should be a mechanism that provides the background to maintain ethical standards and provide sanctions for opportunistic behaviour.

Inter-firm institutions support entrepreneurial and innovative behaviour. They can do this because they operate outside of the norms of regulatory frameworks and assigned work tasks and positions. The relaxation of these norms gives workers and managers an open platform which enhances the exchange and c reation of knowledge. A multiplicity of firms can meet and create an environment for the sharing of certain skill sets, and so demonstrate the uph olding of agreements as well as the fostering of open communication. The in troduction of inter-firm institutions provides the supply chain with another framework to reduce uncertainty and to give predictability to actions.

#### 7 CLOSING REMARKS

The purpose of the st udy was to integrate trust into the supply chain. The underlying concept was that trust would enhance the quality of co-operation, reduce transaction costs and improve innovative behaviour of the supply chain network.

In Chapter 2, the identification and description of the two key areas of actors and drivers provided an opportunity to reassess the framework of the supply chain and to investigate the social quality of economic behaviour. It was shown that the drivers of the supply chain are not just exogenous factors by which actors operate.

The c onceptualisation of trust into the eight dimensions of goodwill, co gnitive, calculative, societal, system, competence, blind, and distrust facilitated the identification of the varying trust relations within international business and ultimately within supply chains.

This conceptualisation was used as a methodological tool to highlight just some of the difficulties of building and m aintaining tr ust wi thin supp ly chains that cro ss boundaries, oper ate within developed and de veloping countries. It also revealed how differences in motive and values can effect trust relations and hence the efficiency of the supply chain's ability to operate.

Future research can further help to build bridges between developed and developing nations by addressing the challenges associated with the formation and maintenance of trust across these boundaries. Both personal and impersonal forms of trust are needed. However, without a systemic based trust, personal trust is the only trust available to developing countries that lack strong institutional frameworks. This leaves firms open to opportunistic behaviour.

Developed nations have strong institutional frameworks and thus have a strong form of system based trust that allows for goodwill trust to devel op. How to re main flexible while building frameworks institutions across boundaries that lack these frameworks? How to create trust where there was previously none or where a prevailing environment of distrust exists? Addressing these questions will prove fruitful for future research and beneficial to practical business.

Having discovered that:

"The idea of a disembodied notion of trust floating around somewhere in the social ether..." (Kay 1996, 256)

has been rejected, and trust's qualities mapped, supply chain management can begin to consider trust's role within supply chains around the world.

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